## **GATE 2021 Chemical Engineering Memory-Based Questions**

In a batch doing experiment a solid with a critical moisture content of 0.2kg water / kg dry solid is dried from an initial moisture content of 0.35 kg water / dry solid to a final moisture content of 0.1 kg water/ kg dry solid in 5 hours. In the constant rate regime, the rate of drying is 2 kg water / kg dry air. The entire falling regime is assumed to be zero. The mass of dry solid per unit area is kg/ m².  Ans. 35	A binary liquid mixture consists of two pieces 1 and 2, let $\gamma$ and x represent the activity coefficient. using a molar excess Gibbs free energy model $\ln \gamma_1$ vs $x_1$ and $\ln \gamma_2$ vs $x_1$ are plotted. A tangent drawn to the $\ln \gamma_1$ vs $x_1$ curve at a mole fraction of $x_1 = 0.2$ ha slope = 1.728. The slope of the tangent drawn to the $\ln \gamma_1$ vs $x_1$ curve at the same mole fraction? Ans. 0.432
A distillation column handling a binary mixture of A and B operating at total reflex. It has two ideal stages including the reboiler. The mole function of the more volatile component in the residue is 0.1. The average relative volatility $\alpha_{AB}$ is 4. The model fraction of A in the distillate is Ans. 0.64	A gaseous mixture of 1 bar and 300K consists of 20 mol% CO <sub>2</sub> and 80 mole% insert gas. Assume the gas to be real. R = 8.314 J/mol.K. The magnitude of minimum work done required to separate 100 mol of this mixture at 1 bar and 300K into pure CO <sub>2</sub> and the insert gas at the same temp and pressure is kJ. Ans. 125
A process has a transfer function $G(s) = Y(s) / X(s) = 20 / 900000s^2 + 240s + 1$ . Initially the process is at a steady state with $x(t=0) = 0.4$ and $y(t=0) = 100$ . If a step charge in x is given from 0.4 to 0.5. The maximum value of y that will be observed before it reaches the new steady state is  Ans. 0.254	The inherent characteristics of three control values P, Q and R. The correct option is/are – A. P is an equal % valve B. Q is quick opening valve C. P is quick opening valve D. R is an equal % valve Ans. Options C and D are correct.
In a solvent regeneration process, a gas is used to strip a solute from the liquid in counter-current packed bed tower operating under isothermal condition pure gas is used in this striping operation. All solution is diluted and Henry's law is applicable here y mole fraction of solute in the gas phase in equilibrium with the liquid phase of solute mole fraction x, and M is the Henry Law constant. Let $x_1$ be the mole fraction of the solute in the leaving liquid, and $x_2$ be the mole fraction of the solute in entering liquid when the value of the ratio of the liquid to gas molar flow rate is equal to M, the overall NTO <sub>1</sub> is given by $-$ Ans. $x_2 - x_1 / x_1$	